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(54) **PROCEDE ET MACHINE DE PRODUCTION D'ENERGIE PAR REACTIONS DE FUSION NUCLEAIRES**

(54) **METHOD AND MACHINE FOR PRODUCING ENERGY BY NUCLEAR FUSION REACTIONS**

(57)

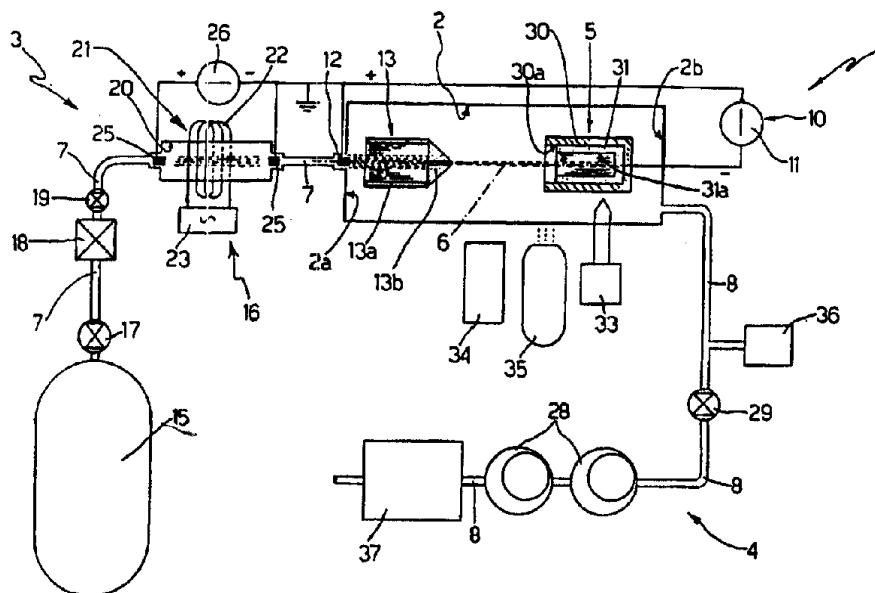
An experimental machine (1) for producing low-temperature nuclear fusion reactions, wherein an ion source (3) feeds a flux of positive deuterium ions to a reaction chamber (2) housing a target (5) defined by active elements (30, 31) and by an aggregate of metal sulfates hydrated with heavy water; a pumping assembly (4) being provided to maintain a vacuum in the reaction chamber (2); and the reaction chamber (2) having an accelerating device (10) for accelerating the positive deuterium ions, and which generates an electric field inside the reaction chamber (2) to convey and accelerate the deuterium ions against the active element of the target (5) in such a manner as to initiate nuclear fusion reactions between the incident deuterium ions and some of the atoms of the active element.



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<b>(21) International Application Number:</b> PCT/IB98/00388 <b>(22) International Filing Date:</b> 19 March 1998 (19.03.98) <b>(30) Priority Data:</b> BO97A000169 20 March 1997 (20.03.97) IT <b>(71) Applicant (for all designated States except US):</b> CAPPELLETTI, David, Anthony [US/US]; 55852 Riverdale Drive, Elkhart, IN 46514 (US). <b>(71)(72) Applicant and Inventor:</b> BOSCOLI, Renzo [IT/IT]; Via dei Cacciatori, 4460, I-40010 Palata Pepoli (IT). <b>(74) Agents:</b> JORIO, Paolo et al.; Studio Torta, S.r.l., Via Viotti, 9, I-10121 Torino (IT).		<b>(81) Designated States:</b> AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>With international search report.</i>

**(54) Title:** METHOD AND MACHINE FOR PRODUCING ENERGY BY NUCLEAR FUSION REACTIONS**(57) Abstract**

An experimental machine (1) for producing low-temperature nuclear fusion reactions, wherein an ion source (3) feeds a flux of positive deuterium ions to a reaction chamber (2) housing a target (5) defined by active elements (30, 31) and by an aggregate of metal sulfates hydrated with heavy water; a pumping assembly (4) being provided to maintain a vacuum in the reaction chamber (2); and the reaction chamber (2) having an accelerating device (10) for accelerating the positive deuterium ions, and which generates an electric field inside the reaction chamber (2) to convey and accelerate the deuterium ions against the active element of the target (5) in such a manner as to initiate nuclear fusion reactions between the incident deuterium ions and some of the atoms of the active element.

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METHOD AND MACHINE FOR PRODUCING ENERGY BY NUCLEAR  
FUSION REACTIONS

10

TECHNICAL FIELD

The present invention relates to a method of  
producing energy by nuclear fusion reactions.

BACKGROUND ART

The general consensus in most scientific circles  
15 is that neutron emission in itself is incontrovertible  
proof of the nuclear fusion of two deuterium atoms, or  
of one deuterium and one tritium atom.

DISCLOSURE OF INVENTION

It is an object of the present invention to  
20 confute this assumption by showing that preliminary  
and/or simultaneous emission of neutrons and gamma rays  
is an essential condition for nuclear fusion reactions  
between deuterium and tritium atoms to take place. In  
other words, it is an object of the present invention  
25 to show that the deuterium/tritium nuclear fusion  
phenomenon is invariably preceded and/or accompanied by  
the deuterium/deuterium nuclear fusion phenomenon.

CONFIRMATION COPY

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According to the present invention, there is provided a method of producing energy by nuclear fusion reactions, and comprising the steps of:

- feeding a flux of positive deuterium ions to a  
5 reaction chamber containing a target having deuterium atoms in its crystal lattice and active metal elements; and

- conveying, inside the reaction chamber, said flux of positive deuterium ions towards the target, so  
10 that the flux of positive deuterium ions strikes the target to produce nuclear fusion reactions between the incident positive deuterium ions and some of the atoms constituting the target itself.

The present invention also relates to a machine  
15 for producing energy by nuclear fusion reactions.

According to the present invention, there is provided a machine for producing energy by nuclear fusion reactions, characterized by comprising a reaction chamber; a target housed inside said reaction  
20 chamber; a positive deuterium ion source communicating with said reaction chamber; and a pumping assembly communicating with said reaction chamber to maintain a vacuum inside the reaction chamber; said target having deuterium atoms in its crystal lattice; and said  
25 positive deuterium ion source feeding a flux of positive deuterium ions into the reaction chamber, so that said flux of positive deuterium ions strikes all the elements of the target to produce low-temperature

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nuclear fusion reactions between the incident positive deuterium ions and the atoms constituting the target itself.

#### BRIEF DESCRIPTION OF DRAWINGS

5 A non-limiting embodiment of the present invention will be described by way of example with reference to the accompanying drawings, in which:

Figure 1 shows a schematic view of a machine for producing energy by nuclear fusion reactions in  
10 accordance with the teachings of the present invention;

Figure 2 shows a section of a detail of the Figure 1 machine;

Figure 3 shows a graph illustrating the production of neutrons.

#### 15 BEST MODE FOR CARRYING OUT THE INVENTION

Number 1 in Figure 1 indicates as a whole a machine for producing energy by low-temperature nuclear fusion reactions, as distinct from hypothetical "thermonuclear" reactions.

20 Machine 1 comprises a reaction chamber 2; a positive deuterium ion source 3 for feeding a flux of positive deuterium ions (deuterons) into reaction chamber 2; a known pumping assembly 4 for maintaining a relatively low pressure inside reaction chamber 2; and  
25 a target 5 housed inside reaction chamber 2, and which is struck by the flux of positive deuterium ions fed into reaction chamber 2 by source 3.

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Reaction chamber 2 is preferably, but not necessarily, cylindrical, extends coaxially with a reference axis 6, and communicates with positive ion source 3 and pumping assembly 4 via respective  
5 connecting conduits 7 and 8, each of which is connected to reaction chamber 2 at a respective end 2a, 2b of reaction chamber 2. In particular, conduit 7 connecting reaction chamber 2 to source 3 is so connected to end 2a of reaction chamber 2 that said positive deuterium  
10 ions are fed into reaction chamber 2.

With reference to Figure 1, reaction chamber 2 is connected to an ion accelerating device 10 for generating an electric field inside reaction chamber 2 to accelerate the flux of positive ions towards target  
15 5. Accelerating device 10 comprises a pair of electrodes located at the two ends 2a, 2b of reaction chamber 2; and an electric energy source 11 for maintaining a given difference in electric potential between the two electrodes. One of the electrodes,  
20 indicated 12, is located at one end of and penetrates chamber 2, and the other electrode is defined by target 5, which is housed inside reaction chamber 2, close to end 2b of reaction chamber 2.

In the example shown, reaction chamber 2 is made  
25 of Pyrex® glass, and houses a focusing device 13 close to target 5. Focusing device 13 is made of metal material, is insulated electrically from electrode 12 and target 5, and provides for concentrating the flux

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of positive deuterium ions on target 5. More specifically, focusing device 13 is divided into two portions 13a and 13b, the first of which faces electrode 12 and is defined by a cylindrical tubular  
5 body extending coaxially with reference axis 6, and the second of which faces target 5 and is defined by an ogival body coaxial with reference axis 6 and having a through hole with an inside diameter much smaller than the inside diameter of the cylindrical tubular body  
10 defining portion 13a.

In the example shown, source 3 of positive deuterium ions - hereinafter also referred to as "deuterons" - comprises a known tank 15 for storing gaseous deuterium, and which communicates with reaction  
15 chamber 2 via conduit 7; and a known ionizing unit 16 for ionizing the deuterium from tank 15 to form the flux of positive deuterium ions to be fed into reaction chamber 2.

Positive deuterium ion source 3 also comprises,  
20 in sequence, a known on-off valve 17 located along conduit 7 to permit and cut off supply of gaseous deuterium from tank 15; a known pressure reducing device 18; and a known mini on-off and regulating valve 19. Reducing device 18 provides for maintaining a given  
25 pressure of the gaseous deuterium from tank 15.

More specifically, ionizing unit 16 comprises a substantially cylindrical ionizing chamber 20 located along conduit 7; and a device 21 for generating high-



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frequency electric oscillations, and in turn comprising a coil 22 of electrically conducting material wound about ionizing chamber 20, and a power supply 23 for inducing a high-frequency electric current in coil 22 to generate inside ionizing chamber 20 an electromagnetic field capable of ionizing the gaseous deuterium from tank 15.

Ionizing unit 16 also comprises an ion accelerating device for generating an electric field inside ionizing chamber 20 to convey the flux of positive ions generated inside ionizing chamber 20 to the portion of conduit 7 communicating with reaction chamber 2. The accelerating device comprises a pair of electrodes 25 located at the two opposite ends of ionizing chamber connected to conduit 7; and a source 26 of medium-voltage electric energy, for maintaining a given adjustable difference in electric potential between the two electrodes 25.

In the example shown, electrode 12 is connected electrically to the electrode 25 located at the inlet of the portion of conduit 7 connecting ionizing chamber 20 to reaction chamber 2.

Pumping assembly 4 is defined by a pair of known vacuum pumps 28 (one rotary and one diffusion pump) connected to reaction chamber 2 by conduit 8 via the interposition of a known on-off valve 29 for selectively isolating reaction chamber 2 from pumping assembly 4.

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With reference to Figures 1 and 2, target 5 comprises a preferably, but not necessarily, cylindrical outer casing 30, which is substantially cup-shaped and coaxial with axis 6 with its cavity 30a facing focusing device 13; and a substantially cup-shaped active element 31 housed inside casing 30 with its cavity 31a coaxial with axis 6 and facing focusing device 13.

In the example shown, casing 30 is itself also an active element, and is defined by a stack of alternating washers 32 of different metals (e.g. copper, titanium, iron, nickel and/or other metals of similar chemical-physical characteristics) held together by gripping elements (not shown) such as longitudinal screw ties.

Active element 31 is defined by a compact aggregate of metal salts, in turn defined by a number of powdered metal sulfates (e.g. copper sulfate, lithium sulfate, titanium sulfate, potassium sulfate, etc.) mixed together with the addition of catalyzing and/or binding elements to improve the compactness of the aggregate. The copper and lithium sulfates are hydrated with heavy water ( $D_2O$ ).

Each metal salt hydrated with heavy water ( $D_2O$ ) is obtained from a corresponding metal salt hydrated with water ( $H_2O$ ), e.g.  $CuSO_4 \cdot 5H_2O$ , which is first placed in an oven at a temperature of about  $250^\circ C$  until all the water ( $H_2O$ ) molecules are eliminated, and is

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then placed in a silica gel dryer (known type) in which the salt is recrystallized in the presence of heavy water ( $D_2O$ ) to obtain a corresponding metal salt hydrated with heavy water ( $D_2O$ ), e.g.  $CuSO_4 \cdot 4D_2O$ .

5           Titanium sulfate is preferably, but not necessarily, used as a catalyzing element, and a silicone resin or alkaline alkylsiliconate dissolved in heavy water ( $D_2O$ ) is preferably, but not necessarily, used as a binding element.

10           A first possible composition of active element 31 includes:

0.278 moles of  $CuSO_4 \cdot 4D_2O$ ;  
1.853 moles of  $LiSO_4 \cdot 0.8D_2O$ ;  
0.0625 moles of  $TiOSO_4$ ; and

15           q.s. of a 5% ethereal solution of an alkylpolysiloxane resin with a R/Si ratio of about 1.5 to obtain a thick homogeneous mixture, which is then dried in a mold at a given temperature (about  $40^\circ C$ ).

          A second possible composition of active element  
20 31 includes:

0.125 moles of  $NiSO_4 \cdot 5.6D_2O$ ;  
0.278 moles of  $CuSO_4 \cdot 4D_2O$ ;  
1.853 moles of  $Li_2SO_4 \cdot 0.8D_2O$ ;  
0.172 moles of  $K_2SO_4$ ; and

25           q.s. of a 5% ethereal solution of an alkylpolysiloxane resin with a R/Si ratio of about 1.5 to obtain a thick homogeneous mixture, which is then dried in a mold at a given temperature (about  $40^\circ C$ ).

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A third possible composition of active element 31 includes:

0.278 moles of  $\text{CuSO}_4 \cdot 4\text{D}_2\text{O}$ ;

1.853 moles of  $\text{Li}_2\text{SO}_4 \cdot 0.8\text{D}_2\text{O}$ ;

5 0.172 moles of  $\text{K}_2\text{SO}_4$ ;

0.125 moles of  $\text{TiOSO}_4$ ; and

q.s. of a 5% ethereal solution of an alkylpolysiloxane resin with a R/Si ratio of about 1.5 to obtain a thick homogeneous mixture, which is then  
10 dried in a mold at a given temperature (about 40°C).

The quantity of heavy water ( $\text{D}_2\text{O}$ ) to recrystallize metal salts  $\text{CuSO}_4$ ,  $\text{Li}_2\text{SO}_4$  and  $\text{NiSO}_4$  is 20% less than the stoichiometrically calculated quantity, to reduce the activation time of target 5.

15 With reference to Figure 1, machine 1 also comprises a device 33 (e.g. a thermocouple) for measuring the temperature of target 5, a device 34 for detecting and counting the neutrons emitted, and a device 35 for measuring gamma ray emissions, all of  
20 which are located close to reaction chamber 2; a device 36 for measuring the pressure inside reaction chamber 2, and which is branch connected to conduit 8 between reaction chamber 2 and valve 29; and a device 37 for detecting the presence of tritium in reaction chamber  
25 2, and which is located along conduit 8 downstream from pumping assembly 4.

Devices 33, 34, 35, 36, 37 are all known types and therefore require no description.

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Operation of machine 1 will now be described assuming pumps 28 of pumping assembly 4 have already brought the pressure inside reaction chamber 2 to extremely low values (a few thousandths of a mm of Hg).

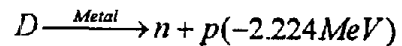
5 In actual use, when valve 17 is opened, the gaseous deuterium flows into conduit 7 and through pressure reducing device 18 into ionizing unit 16, where it is ionized to supply reaction chamber 2 with a flux of deuterons. More specifically, the gaseous  
10 deuterium is ionized by electromagnetic excitation by the high-frequency magnetic field produced by device 21, and is conveyed towards reaction chamber 2 by the electric field generated by the two electrodes 25, between which a difference in electric potential of a  
15 few kilovolts is maintained.

At the same time, source 11 maintains a difference in electric potential of preferably, but not necessarily, 2 to 10 kilovolts between electrode 12 and target 5, so that the deuterons, once inside reaction  
20 chamber 2, are conveyed towards target 5 by the electric field in reaction chamber 2, to bombard target 5 as shown in the Figure 3 graph, which shows the production of neutrons per second as a function of the acceleration voltage applied.

25 Prior to bombarding target 5, the flux of deuterons is fed through focusing device 13, by which it is concentrated into a narrow deuteron beam suitable for striking active element 31.

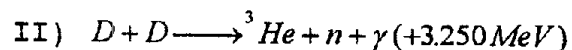
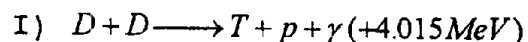
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Upon the deuteron beam striking active element 31, device 33 detects a fall in the temperature of target 5, and device 36 a fall in the pressure inside reaction chamber 2; which phenomena may be explained by  
 5 absorption of the incident deuterons into active element 31, and by subsequent catalytic disintegration of the deuterons inside the crystal lattice of active element 31 according to endothermic nuclear reaction:



10 where "D" indicates a deuterium atom, "n" a neutron, and "p" a proton.

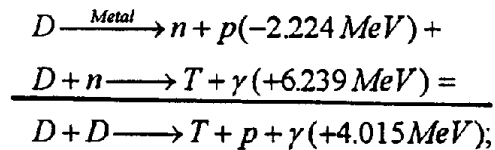
Subsequently, device 33 detects a sharp increase in the temperature of target 5 (to about 1000°C), while devices 34, 35, 37 respectively detect a neutron flux  
 15 (up to  $10^5$  neutrons per second) several magnitude order (from 3 to 5) greater than the natural flux, a high emission of electromagnetic waves of various wavelengths including gamma and x-rays, and the production of tritium; which phenomena may be explained  
 20 by the initiation of low-temperature nuclear fusion reactions according to the following exothermic reactions:



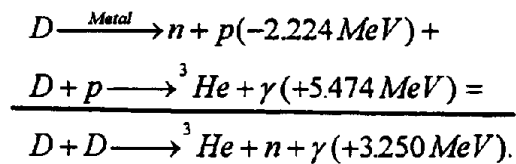
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where "D" indicates a deuterium atom, "T" a tritium atom, "<sup>3</sup>He" a helium-3 atom, "n" a neutron, "p" a proton, and "γ" the emission of gamma rays.

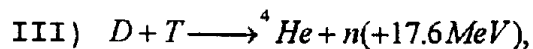
More specifically, exothermic reaction (I) may be  
 5 the result of the following sum of reactions:



and exothermic reaction (II) the result of the  
 10 following sum of reactions:



As exothermic reaction (I) involves the  
 15 production of tritium, a further low-temperature nuclear fusion reaction may be initiated according to the following exothermic reaction:



20 where "D" indicates a deuterium atom, "T" a tritium atom, "<sup>4</sup>He" a helium-4 atom, and "n" a neutron.

In view of the large amount of energy produced, exothermic reaction (III) may account for the sharp increase in the temperature of target 5 (during  
 25 experiments, target 5 reached temperatures of around 1000°C).

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Given the heterogeneous composition of active element 31, other low-temperature nuclear fusion reactions may also take place, such as:

- Deuterium+Deuterium  $\longrightarrow$  Helium-4
- 5 Deuterium+proton  $\longrightarrow$  Helium-3+gamma photon
- Deuterium+neutron  $\longrightarrow$  Tritium+gamma photon
- Lithium-6+neutron  $\longrightarrow$  Tritium+Helium-4
- Lithium-7+neutron  $\longrightarrow$  Tritium+Helium-4+neutron
- Lithium-7+proton  $\longrightarrow$  Beryllium+gamma photon
- 10 Copper+gamma photon  $\longrightarrow$  Radioactive copper+neutron
- Titanium+neutron  $\longrightarrow$  Radioactive titanium+gamma photon
- Potassium+neutron  $\longrightarrow$  Radioactive potassium+2 neutrons
- Beryllium-9+proton  $\longrightarrow$  Beryllium-8+deuteron

During operation, experiments showed that a  
 15 reduction in the electric potential difference between electrode 12 and target 5 immediately following the rapid increase in temperature, assimilable with commencement of the nuclear fusion reactions, does not result in a proportional reduction in neutron flux (a  
 20 reduction in potential from 5 to 3 kilovolts resulted in a roughly 25% reduction in the number of neutrons emitted per unit time).

The method according to the present invention therefore comprises feeding a flux of positive  
 25 deuterium ions to a reaction chamber 2 housing a target 5 having deuterium atoms in its crystal lattice. Subsequently, the method provides for conveying the flux of positive deuterium ions entering reaction



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chamber 2 towards target 5, so that the flux of positive deuterium ions strikes target 5 to produce nuclear fusion reactions between the incident positive deuterium ions and some of the atoms constituting  
5 target 5.

More specifically, the step of conveying the positive deuterium ions towards target 5 comprises accelerating the flux of positive deuterium ions by means of an electric field, and focusing the flux of  
10 positive deuterium ions into a concentrated beam prior to impact with target 5.

In the example shown, the step of feeding the flux of positive deuterium ions to reaction chamber 2 comprises drawing deuterium atoms in gaseous form from  
15 tank 15, and subsequently ionizing the deuterium atoms to produce the flux of positive deuterium ions for supply to reaction chamber 2.

Clearly, changes may be made to the method and machine 1 as described and illustrated herein without,  
20 however, departing from the scope of the present invention.

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## CLAIMS

1) A method of producing energy by nuclear fusion reactions, and comprising the steps of:

5       - feeding a flux of positive deuterium ions to a reaction chamber (2) containing a target (5), said target comprising at least an active element, said active element being made of a material having a crystal lattice and deuterium atoms in its crystal  
10   lattice; and

      - conveying, inside the reaction chamber (2), said flux of positive deuterium ions towards the target (5), so that the flux of positive deuterium ions strikes the target (5) to produce nuclear fusion  
15   reactions between the incident positive deuterium ions and some of the atoms constituting said active element of the target (5).

2) A method as claimed in Claim 1, wherein said step of conveying the positive deuterium ions towards  
20   the target (5) comprises accelerating said flux of positive deuterium ions by means of an electric field.

3) A method as claimed in Claim 1 and/or 2, wherein said step of conveying the positive deuterium ions towards the target (5) comprises focusing the  
25   flux of positive deuterium ions into a concentrated beam prior to impact with the target (5).

4) A method as claimed in any one of the foregoing Claims, wherein said step of feeding the flux of positive deuterium ions to the reaction

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chamber (2) comprises drawing deuterium atoms from a tank (15), and subsequently ionizing said deuterium atoms to produce said flux of positive deuterium ions.

5) A machine (1) for producing energy by nuclear fusion reactions, characterized by comprising a reaction chamber (2); a target (5) housed inside said reaction chamber (2); a positive deuterium ion source (3) communicating with said reaction chamber (2); and a pumping assembly (4) communicating with said reaction chamber (2) to maintain a vacuum inside the reaction chamber (2); said target (5) comprising at least an active element (31), said active element (31) being made of a material having a crystal lattice and deuterium atoms in its crystal lattice; and said positive deuterium ion source (3) feeding a flux of positive deuterium ions into the reaction chamber (2), so that said flux of positive deuterium ions strikes said at least one active element (31) of the target (5) to produce nuclear fusion reactions between the incident positive deuterium ions and the atoms constituting the target (5) itself.

6) A machine as claimed in Claim 5, characterized in that said reaction chamber (2) comprises accelerating means (10) for conveying said flux of positive deuterium ions against said target (5) and accelerating the positive deuterium ions.

7) A machine as claimed in Claim 6, characterized in that said accelerating means (10) comprise at least two electrodes (5, 12) housed inside

the reaction chamber (2); and an electric energy source (11) for maintaining an in any way variable difference in electric potential between the two electrodes (5, 12); one of said two electrodes (5, 12) being defined by said target (5).

8) A machine as claimed in any one of the foregoing Claims from 5 to 7, characterized in that said reaction chamber (2) comprises a focusing device (13) through which said flux of positive deuterium ions travels prior to striking said target (5); said focusing device (13) focusing said flux of positive deuterium ions to form a concentrated beam of positive deuterium ions.

9) A machine as claimed in any one of the foregoing Claims from 5 to 8, characterized in that said target (5) comprises an outer casing (30), which is substantially cup-shaped with a cavity (30a) facing said focusing device (13); said at least one active element (31) being housed inside said outer casing (30) and being substantially cup-shaped with a cavity (31a) facing said focusing device (13); said active element (31) being struck by said concentrated beam of positive deuterium ions.

10) A machine as claimed in Claim 9, characterized in that said outer casing (30) is made of metal material.

11) A machine as claimed in Claim 10, characterized in that said outer casing (30) is defined by a stack of alternating washers (32) made of

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different metal materials and held together by gripping means.

12) A machine as claimed in Claim 9, characterized in that said active element (31) is defined by an aggregate comprising metal salts.

13) A machine as claimed in Claim 12, characterized in that some of the metal salts belong to the class of sulfates comprising ferrous sulfate, nickel sulfate, titanium sulfate and potassium sulfate.

14) A machine as claimed in Claim 12, characterized in that the metal salts are selected from copper sulfate and lithium sulfate; said sulfate being hydrated with heavy water.

15) A machine as claimed in Claim 9, characterized in that said material of said active element (31) is capable, when stricken by a deuterium ion flux, of absorbing positive deuterium ions and starting an endothermic reaction with said positive deuterium ions.

16) A machine as claimed in Claim 5, characterized in that said positive deuterium ion source (3) comprises a tank (15) containing deuterium atoms in gaseous form for supply to said reaction chamber (2); and an ionizing unit (16) interposed between said tank (15) and said reaction chamber (2) to so ionize the deuterium atoms as to supply said reaction chamber (2) with a flux of positive deuterium ions.

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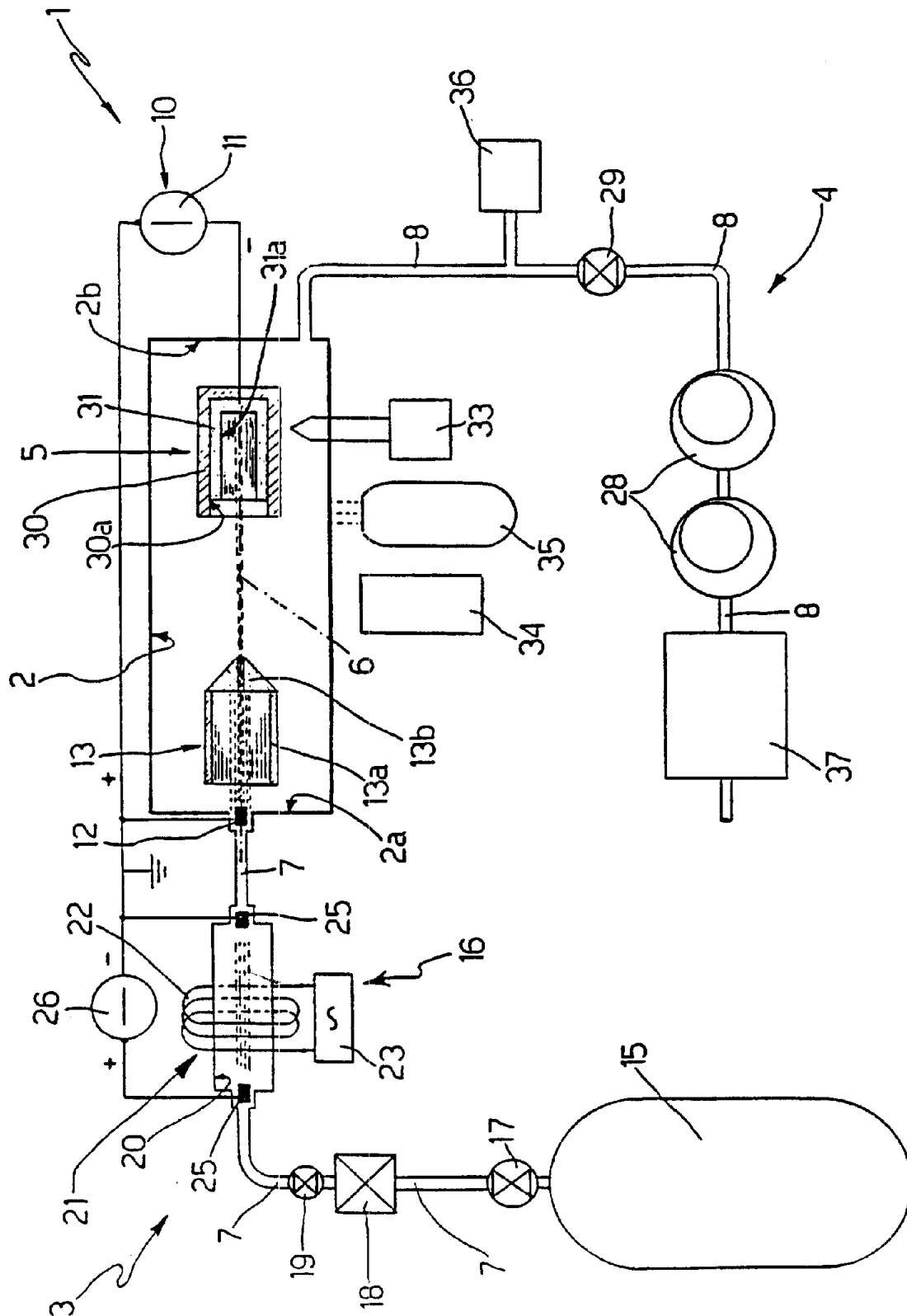


Fig. 1

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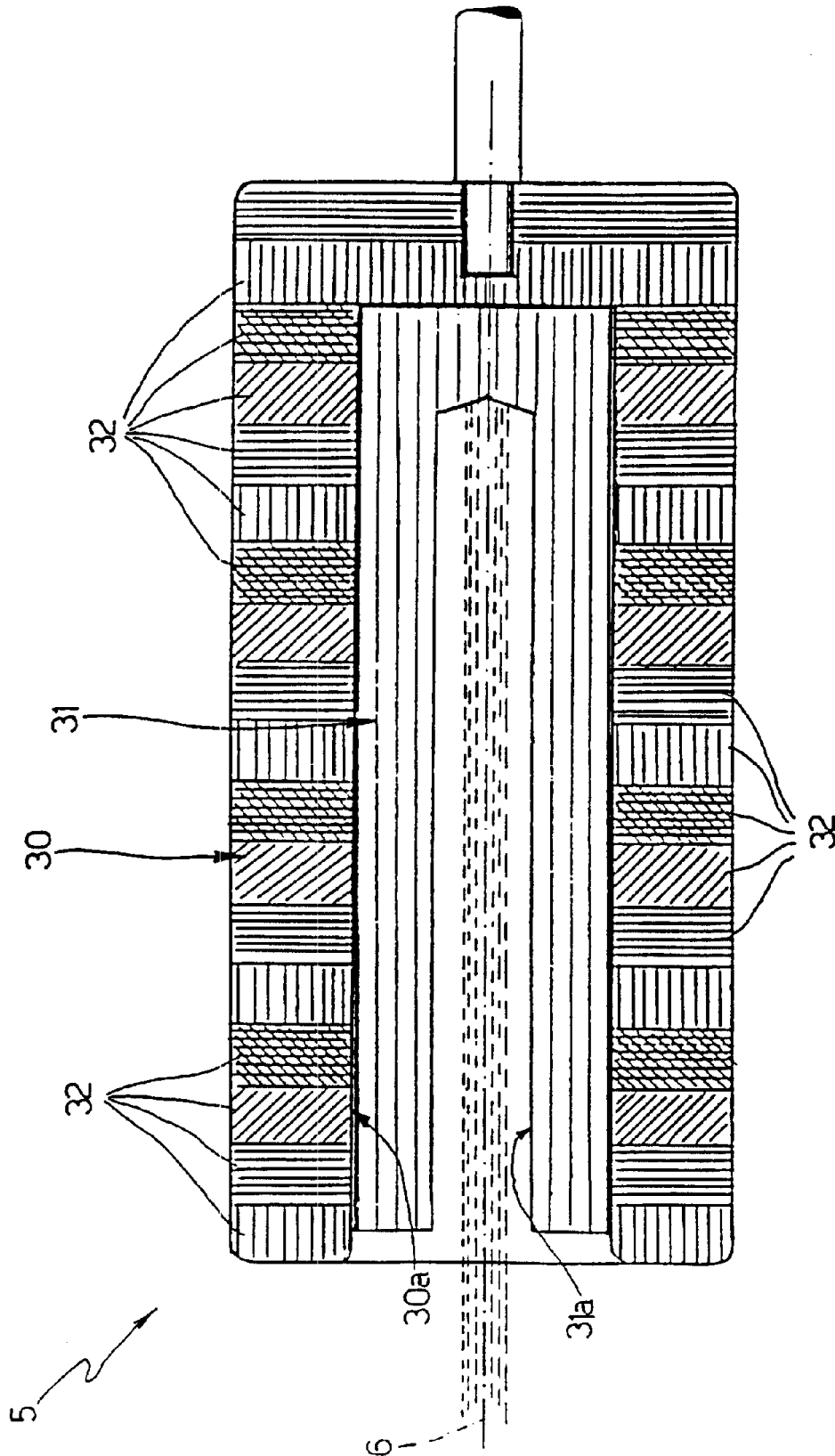


Fig. 2

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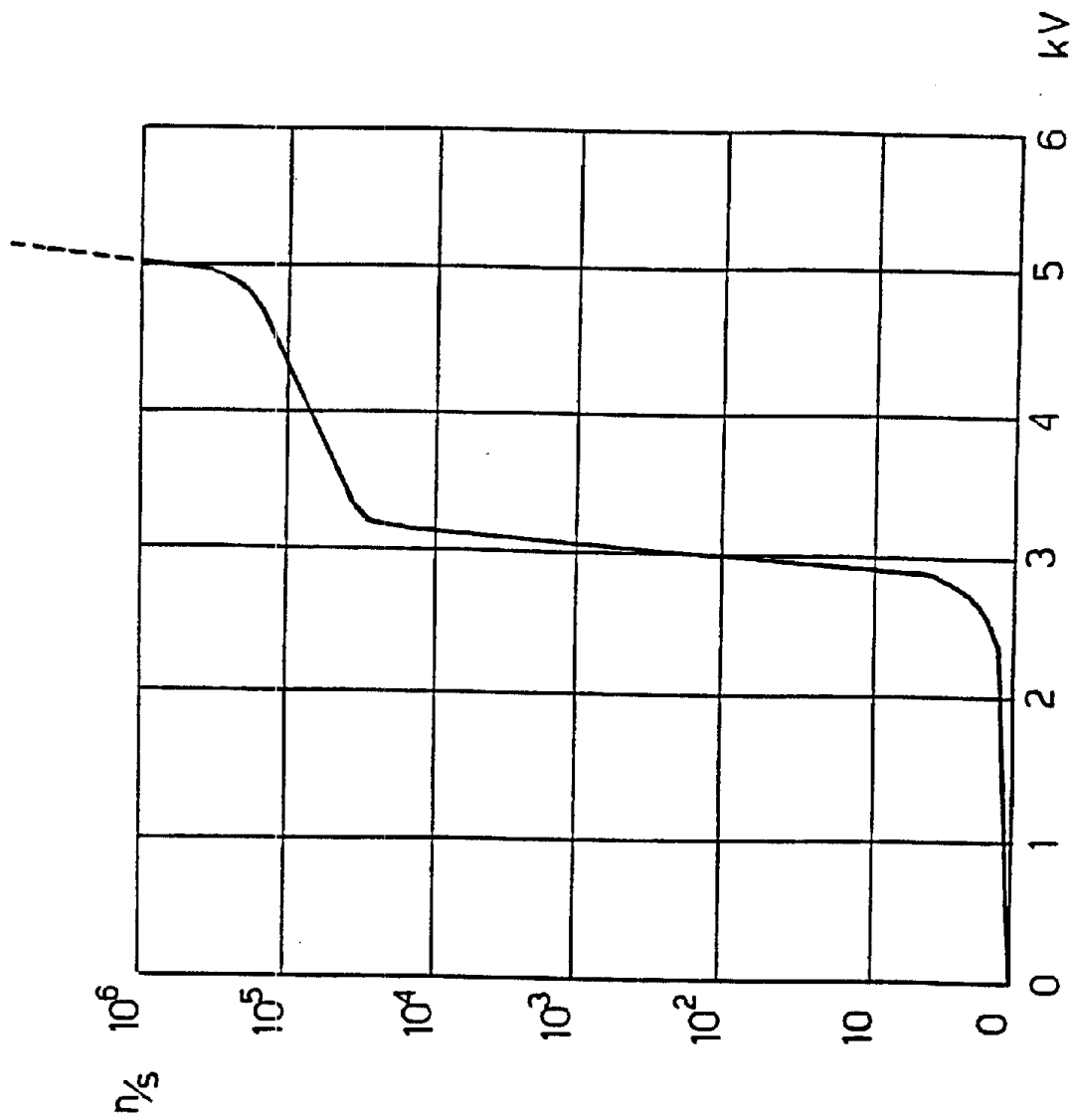


Fig. 3