

Nuclear Engineering Division

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by Z. Zhong, Y. Gohar, and R. Kellogg Nuclear Engineering Division, Argonne National Laboratory

work supported by the Office of Global Nuclear Material Threat Reduction U.S. Department of Energy Under Contract DE-AC02-06CH11357

November 2008

Table of Contents

Abstr	act1
I	Introduction2
II	Calculation Models & Method5
	II.1 Calculation Model6
	II.2 Calculation Method for Cold Neutron Source
	II.3 Sample Brightness Calculation8
Ш	Cold Neutron Source Design Configurations8
	III.1 Single Cold Neutron Source Bulb with a Single Neutron Channel
	III.1.1 CNS Graphite Column Thickness9
	III.1.2 Lead shield Thickness in Front of the Cold Neutron Source12
	III.1.3 Cold Moderator Thickness14
	III.1.4 Cold Neutron Source Bulb Geometry16
	III.1.5 Cold Moderator Gain17
	III.2 Single Cold Neutron Source Bulb with Multiple Neutron Channels18
	III.2.1 Cold Moderator Thickness for the Single Cold Neutron Source Bulb and Multiple Neutron Channels18
	III.3 Multiple Cold Neutron Source Bulbs with Multiple Neutron Channels20
	III.3.1 Two Cold Neutron Source Bulbs with Two Neutron Channels21
	III.3.2 Three Cold Neutron Source Bulbs with Three Neutron Channels23
	III.3.3 Neutron Brightness Changes Due to the Use of Multiple Cold Neutron Channels
IV	Energy Deposition in the Cold Moderator
V	Summary
Refer	ence

List of Figures

Figure No.	Page
Figure 1.	Radial configuration of the subcritical assembly2
Figure 2.	Neutron source configuration with a single moderator bulb and a single cold neutron source channel
Figure 3.	Neutron source configuration with a single moderator bulb and three cold neutron source channels
Figure 4.	Neutron source configuration with two moderator bulbs and two cold neutron source channels
Figure 5.	Neutron source configuration with three moderator bulbs and three cold neutron source channels
Figure 6.	Two Step process for CNS analysis7
Figure 7.	Cold neutron brightness as a function of the graphite column thickness 10
Figure 8.	Cold neutron brightness as a function of the graphite column thickness 10
Figure 9.	Cold neutron brightness as a function of the graphite column thickness 11
Figure 10.	Neutron fluxes at the inner surface of the cold moderator pulp for para-LH ₂ and ortho-LH ₂ 11
Figure 11.	Neutron fluxes at the end of cold neutron channel for para-LH ₂ and ortho-LH ₂ 12
Figure 12.	CNS design with lead shield13
Figure 13.	Gamma flux at the end of the cold neutron channel as a function
Figure 14.	Cold neutron brightness as a function of the lead shield thickness
Figure 15.	Cold neutron brightness as a function of the cold moderator thickness of 100% ortho-LH ₂ using single cold neutron source bulb and single neutron channel
Figure 16.	Cold neutron brightness as a function of the cold moderator thickness of 100% para-LH ₂ using single cold neutron source bulb and single neutron channel

Figure 17.	Cold neutron brightness as a function of the cold moderator thickness of 100% solid methane using single cold neutron source bulb and single neutron channel	16
Figure 18.	Geometrical configuration of the CNS bulb	16
Figure 19.	Cold neutron brightness as a function of the extension length of the cold moderator bulb	17
Figure 20.	Cold neutron brightness from 100% ortho- LH_2 as a function of the cold moderator thickness of single cold neutron source bulb with multiple neutron channels.	19
Figure 21.	Cold neutron brightness from 100% para-LH $_2$ as a function of the cold moderator thickness of single cold neutron source bulb with multiple neutron channels	20
Figure 22.	Cold neutron brightness from 100% methane as a function of the cold moderator thickness of single cold neutron source bulb with multiple neutron channels	20
Figure 23.	Geometrical configuration of two cold neutron source bulbs	21
Figure 24.	Cold neutron brightness from 100% ortho- LH_2 as a function of the cold moderator thickness for design with two cold neutron source bulbs	22
Figure 25.	Cold neutron brightness from 100% para-LH $_2$ as a function of the cold moderator thickness for design with two cold neutron source bulbs	22
Figure 26.	Cold neutron brightness from 100% solid methane as a function of the cold moderator thickness for design with two cold neutron source bulbs	23
Figure 27.	Geometrical configuration of three cold neutron source bulbs	23
Figure 28.	Cold neutron brightness from 100% ortho- LH_2 as a function of the cold moderator thickness for design with three cold neutron source bulbs	24
Figure 29.	Neutron brightness from 100% para- LH_2 as a function of the cold moderator thickness for design with three cold neutron source bulbs	24
Figure 30.	Neutron brightness from 100% sold methane as a function of the cold moderator thickness for design with three cold neutron source bulbs	25
Figure 31.	Geometrical configuration of three cold neutron source bulbs	25
Figure 32.	Calculational models for studying multiple cold neutron channels	27

List of Tables

Table No.

<u>Page</u>

Table I.	Energy deposition in the CNS bulbs for different lead shield thickness 14
Table II.	Gain of the neutron brightness from different cold moderators
Table III	Cold neutron brightness for two different radial graphite length
Table IV.	Cold neutron source brightness for multiple cold neutron channels
Table V.	Nuclear energy deposition in the cold neutron source configuration with single moderator bulb and single neutron channel
Table VI.	Nuclear energy deposition in the cold neutron source configuration with two moderator bulbs and two neutron channels
Table VII.	Nuclear energy deposition in the cold neutron source configuration with three moderator bulbs and three neutron channels
Table VIII.	Comparison of the cold neutron source parameters for 100 KW electron beam with 100 and 200 MeV electron energy for cold neutron source configuration

Abstract

Argonne National Laboratory (ANL) of USA and Kharkov Institute of Physics and Technology (KIPT) of Ukraine have been collaborating on the conceptual design development of a neutron source facility. It is based on the use of an electron accelerator driven subcritical (ADS) facility with low enriched uranium fuel, using the existing electron accelerators at KIPT of Ukraine [1]. The neutron source of the subcritical assembly is generated from the interaction of 100-KW electron beam, which has a uniform spatial distribution and the electron energy in the range of 100 to 200 MeV, with a natural uranium target [2]. The main functions of the facility are the production of medical isotopes and the support of the Ukraine nuclear power industry. Neutron beam experiments and material studies are also included.

Over the past two-three decades, structures with characteristic lengths of 100 Å and correspondingly smaller vibrational energies have become increasingly important for both science and technology [3]. The characteristic dimensions of the microstructures can be well matched by neutrons with longer vibrational wavelength and lower energy. In the accelerator-driven subcritical facility, most of the neutrons are generated from fission reactions with energy in the MeV range. They are slowed down to the meV energy range through scattering reactions in the moderator and reflector materials. However, the fraction of neutrons with energies less than 5 meV in a normal moderator spectrum is very low because of up-scattering caused by the thermal motion of moderator or reflector molecules. In order to obtain neutrons with energy less than 5 meV, cryogenically cooled moderators "cold neutron sources" should be used to slow down the neutrons. These cold moderators shift the neutron energy spectrum down because the thermal motion of moderator molecules as well as the up-scattering is very small, which provides large gains in intensity of low energy neutrons, E < 5 meV. The accelerator driven subcritical facility is designed with a provision to add a cryogenically cooled moderator system. This cold neutron source could provide the neutrons beams with lower energy, which could be utilized in scattering experiment and material structures analysis.

This study describes the performed physics analyses to define and characterize the cold neutron source of the KIPT neutron source facility. The cold neutron source is designed to optimize the cold neutron brightness to the experimental instruments outside the radial heavy concrete shield of the facility. Liquid hydrogen or solid methane with 20 K temperature is used as a cold moderator. Monte Carlo computer code MCNPX [4], with ENDF/B-VI nuclear data libraries, is utilized to calculate the cold neutron source performance and estimate the nuclear heat load to the cold moderator. The surface source generation capability of MCNPX code has been used to provide the possibility of analyzing different design configurations and perform design optimization analyses with reasonable computer resources. Several design configurations were analyzed and their performance were characterized and optimized.

I Introduction

Accelerator driven systems (ADS) are under consideration around the world in the different fuel cycle scenarios for transmuting actinides and long-lived fission products. Therefore, several studies and experiments have been performed using accelerator driven subcritical systems. As a part of the collaboration activity between the United States of America and Ukraine, Argonne National Laboratory (ANL) and the National Science Center-Kharkov Institute of Physics and Technology (NSC-KIPT) have been collaborating on developing a neutron source facility based on the use of electron accelerator driven subcritical system. The main functions of this facility are the medical isotope production and the support of the Ukraine nuclear industry. Physics experiments and material research will also be carried out utilizing the sub-critical assembly. KIPT did have a plan to construct this facility using high-enriched uranium (HEU) fuel. The collaborative studies showed that the use of low enriched uranium (LEU) instead of HEU enhances the facility performance and LEU fuel has been selected for the facility. The main system choices and design parameters of the facility are given in reference 2.

The developmental analyses defined the geometry of the subcritical assembly, the target assembly design, and its location for maximizing the neutron source strength, the fuel loading, the reflector material and thickness, and the facility performance parameters [2]. The fuel design is WWR-M2 type, which is used for Kiev research reactor [5] and other test reactors with water coolant. It has a hexagonal geometry with 3.5 cm pitch. The fuel material is uranium oxide in an aluminum matrix and aluminum clad with 50 cm active height. The U-235 enrichment is < 20%. The subcritical assembly has 35 to 36 fuel assemblies surrounded by graphite reflector inside a water tank. The electron interactions with the target material produce high energy photons, which generate neutrons through photonuclear reactions with the target material. Such interactions occur at the center of the subcritical assembly and the produced neutrons drive the subcritical assembly. The radial configuration of the subcritical assembly is shown in Figure 1, which includes the target, the fuel assemblies, and the reflector assemblies.



A heavy concrete radial shield is used to attenuate the high energy neutrons generated inside the target from photonuclear reactions. The shield thickness is 180 cm. The total thermal power of the facility is ~360 KW for the 100-KW electron beams and the electron energy in the range of 100 to 200 MeV. The maximum flux inside the subcritical assembly is > 10^{13} n/s·cm².

To generate a cold neutron source (CNS) with a high intensity, special moderator (e.g. liquid hydrogen or solid methane) is utilized to slow down the neutrons from thermal range (10 ~ 100 meV) to meV energy range. To maximize the CNS intensity, the CNS moderator is installed inside the water tank, close to the graphite reflector boundary to obtain the maximum possible thermal neutron current. The configuration and the arrangement of the CNSs are shown in Figure 2 through 5. These configurations were explicitly modeled for Monte Carlo analyses, with different number of CNS bulbs and neutron channels. In the neutron source facility, there are several radial neutron channels inside the radial shield. These channels have insignificant impact on the CNS source performance, therefore these channels are neglected in the cold neutron analyses. Open spherical shell geometry is utilized for the cold neutron source moderator and the thickness of moderator (liquid hydrogen or solid methane) shell is about 3.0 ~4.0 cm. The outer radius of the sphere is ~6.0 cm for the configuration shown in Figure 2, 4, and 5, and it is ~12.0 cm for the configuration shown in Figure 3. Extra graphite is used around the cold neutron channel, since it increases the neutron flux level in the CNS channel. Different configurations of moderator bulbs and cold neutron channels are considered. In Figures 2 and 3, a single



Figure 2. Neutron source configuration with a single moderator bulb and a single cold neutron source channel



Figure 3. Neutron source configuration with a single moderator bulb and three cold neutron source channels



Figure 4. Neutron source configuration with two moderator bulbs and two cold neutron source channels



Figure 5. Neutron source configuration with three moderator bulbs and three cold neutron source channels

moderator bulb is used for one and three cold neutron source channels. Configurations with multiple moderator bulbs are shown in Figures 4 and 5 where each cold neutron channel has its moderator bulb. The radius of the neutron channel is in the range of 5.0 to 6.0 cm.

II Calculation Models & Method

The physics analyses of cold neutron source need accurate characterization of the neutrons flux through the cold moderator and the neutron channel. This requires electrons, neutrons, and photons transport through the main components including the target, the fuel, the reflector, and the cold moderator. The electron interactions with the target material produce high-energy photons, which generate neutrons through photonuclear reactions with the target material. Such process occurs at the center of the assembly and the produced neutrons reaching the nuclear fuel for driving the sub-critical assembly. The neutron leakage from the graphite reflector is used for producing cold neutrons. The cold neutrons represent a very small fraction of the total neutron population, which represents a computational challenge to obtain an accurate prediction. A calculational procedure was developed to overcome this difficulty based on two calculational steps without any approximations or sacrificing any geometrical details and it results in an accurate prediction.

II.1 Calculation Model

A three dimensional model has been developed for transporting electrons, neutrons, and photons using the Monte Carlo transport computer code, MCNPX [4]. In the MCNPX calculation model, the target, fuel, reflector sections are presented explicitly without any geometrical approximation or material homogenization. Electron source calculation is performed simulating the interaction of electrons with target for generating photons and neutrons. Due to the fact that the electron transport is very slow, the electrons with energy below 1.0 MeV are terminated in the calculation to save computer time since they do not contribute to the neutron source generation from the target.

The configuration with 36 fuel assemblies is used for the cold neutron source analyses. Because of the symmetry of the target, fuel assemblies and reflector blocks, a three dimensional quarter model is used in the calculations, which saves computer times. The three-dimensional quarter model of MCNPX is shown in Figure 2 through 5 for different cold neutron source configurations. In the quarter model, it is assumed that the cold neutron sources and associated parts are symmetric. This assumption has insignificant effect on the results since the cold neutron source channel is away from the model boundaries.

In addition to the explicit modeling of the geometrical details, MCNPX has the advantage of being able to use pointwise cross-section data libraries for the transport calculations [4]. The data libraries of MCNPX have cross section files four cold moderators including ortho- LH_2 and para- LH_2 in 1 K intervals from 19K to 25K, and hydrogen in solid methane at 22K temperature.

II.2 Calculation Method for Cold Neutron Source

The figure of merit for judging the performance of a cold neutron source is the "brightness" in the direction of the beams or guides to various instruments. Brightness, defined as $d^2\Phi/d\lambda d\Omega$, has the units of neutrons/cm²-s-Å-ster in terms of neutron wavelength, or $d^2\Phi/dEd\Omega$ with units of neutrons/cm²-s-meV-ster in terms of neutron energy. Specially, it's the brightness of cold neutrons with E < 5meV or λ > 4Å, in the angles less than the critical angle for reflection from the Ni⁵⁸ coated surfaces within the guides [3]. The critical angle is $\theta_c = 0.002 \lambda$ (Å) rad for Ni⁵⁸ [3].

The direct calculation of the neutron current inside the neutron source channel with detailed energy and angular distribution is challenging calculational problem for several reasons. The first reason is that the neutron yield is only about 0.1 neutrons per electron for the 200 MeV electron and 0.05 neutrons per electron for the 100 MeV electron beams [6]. Another reason is that only a very small fraction of neutrons generated in the target can reach the cold neutron moderator due to the long distance between the cold neutron channel and the target as well as the small cross section area of the cold neutron channel. To solve this problem, the cold neutron brightness is calculated in a two step process [3]. In the first step, a three-dimensional geometrical quarter model is used and a surface source file is being generated, using the SSW card

of MCNPX, for neutrons and photons entering the cold source region. In the second step, the surface source file generated from the first step is used in another calculation. A much smaller model is used in the second calculation and it requires much less computational resources. In the second step, the particles recorded on the source file are used several times to reduce the statistical error of the calculated tally [4]. This two step procedure can accurately calculate the cold neutron source brightness by MCNPX.

The surface source file surrounds the boundary of the cold neutron source and it contains the location, direction, energy, and weight of each recorded neutron and photon for the second MCNPX calculation. The surface source file was generated from electrons, photons and neutrons transport calculation using the whole geometrical model (one quarter of the configuration) including the cold neutron source. In the first step, MCNPX transported 120 million electrons to get an accurate surface source file with a small statistical uncertainty. This large number of electrons is needed because of the small neutron yield through photonuclear reactions inside the target. The source file records all the particles crossing the surface. A single neutron may pass into and out of the cold neutron source boundary several times and it is recorded each time.

In the second step, the model contains the cold neutron source including the cold neutron beam channel is used, as shown in Figure 6. The SSR card of MCNPX is used to read the source file generated from first step. All the recorded particles are sampled in the second calculation to preserve the correct normalization [4]. It is possible to sample the source file several times to reduce the tally statistical error. However, the minimum statistical error is limited by the statistical error of the source file [4]. Therefore, it is recommended to reduce the statistical error of the first MCNPX calculation for generating the surface source file.



Figure 6. Two Step process for CNS analysis

The model of the second step is shown in Figure 6, which requires a very small fraction of the used computational resources for the first step. The expensive calculation for electron transport inside target and the neutron multiplication in the fuel region is avoided in the second step. Another advantage of the two step calculations that the effects from small changes in the cold neutron geometry could be studied quickly using the same source. Therefore the second step calculation can be used to optimize the cold neutron source geometry. A large geometry change, such as changing the thickness of graphite surrounding the cold neutron source, changes considerably the recorded current on the surface source file, and a new surface source file should be generated.

In the second step calculation with MCNPX, a simple variance reduction technique is utilized, the importance of the cells increases along the interested direction, although the tracked particles cannot be split in the void region inside the neutron channel. The neutron importance increases from 1 to 27 as neutrons move from the surface source toward the LH_2 cell. In this way, neutrons will be split before they enter the void channel, although they cannot split further inside the void channel. This simple variance reduction technique provides tallies with small statistical errors in relatively short computation time.

II.3 Sample Brightness Calculation

Let the brightness be $d^2J/dEd\Omega = B$. Its units are n/cm²-s-meV-ster, and its value should not depend on the distance of the tally surface from the cold source, if the tally surface is on the beam axis and is fully illuminated [3].

Let $F(E,\Omega)$ be the MCNP current tally per unit area in energy bin dE and cosine bin dµ times the reactor normalization at full power, 1.5603750 ¹⁵ for the 100 MeV electron beam with beam power 25 kW (for quarter model).

Then $F(E,\Omega) = B \times dE \times d\Omega$, where $d\Omega = 2 \times \pi \times d\mu$.

So B = $F(E,\Omega)/[(2\pi) dE d(\cos\theta)]$.

For the model shown in Figure 6, the calculated current is $F(E,\Omega) = 1.80588 \times 10^{5}$ n/(s ·cm²), for 0 < E < 1 meV, and 0.9998 < θ < 1.0000. Then we have dE = 1 meV, d (cos θ) = dµ = 1 - 0.9998 = 0.0002, and B = 1.44 × 10⁸ n/cm2-s-meV-ster.

III Cold Neutron Source Design Configurations

Several cold neutron source configurations are analyzed to define their performance. The main objective is to define their performance to select the most appropriate design configuration based on the source brightness and the possible flexibility to accommodate different operating conditions and experiments.

III.1 Single Cold Neutron Source Bulb with a Single Neutron Channel

The geometrical model of a single CNS bulb with a single neutron channel is shown in Figure 2. A parametric study was performed to understand the CNS

performance as a function of the graphite column thickness, the cold moderator thickness, and the geometry of the cold moderator bulb. The inner radius of the neutron channel is ~6.0 cm, and the outer radius of the cold moderator bulb is also ~6.0 cm. Liquid hydrogen and solid methane are the cold moderator materials.

Liquid hydrogen (LH₂) has two different states according to the spin directions of the two atoms of the hydrogen molecule. If the spin of the two hydrogen atoms are aligned it is a para hydrogen otherwise is ortho hydrogen. For neutrons with energy less than 30 meV, the neutron scattering cross section for ortho and para hydrogens are very different. The ortho hydrogen scattering cross section is an order of magnitude higher than that of para hydrogen [7]. Due to this fact, the performance of CNS is sensitive to the ratio of ortho and para molecules in the hydrogen moderator. The concentration of para hydrogen is ~25% at room temperature, and if hydrogen is cooled from room temperature to cryogenic temperature and left undisturbed for many hours, the spin states will tend to align, and para hydrogen becomes the dominant form. In this study, due to the MCNPX modeling constraint of the two-phase system, only single phase hydrogen is used as a cold moderator, with 100% para-LH₂ or 100% ortho-LH₂ respectively. The case of 100% ortho-LH₂ is not physically possible.

Solid methane is also utilized as cold moderator. Due to the higher atomic density of hydrogen in solid methane than liquid hydrogen, about 50% more atoms, it has a better performance than the liquid hydrogen.

III.1.1 CNS Graphite Column Thickness

Graphite column surrounds the cold neutron source as a reflector to increase the neutron flux level at the CNS, as shown in Figure 2 to 5. The thickness of the cylindrical graphite column is varied in a series of MCNPX calculations to define the cold neutron source performance.

The brightness of the cold neutron source is shown in Figure 7 to 9 as a function of the graphite column thickness using 100% para-LH₂, 100% ortho-LH₂ and 100% solid methane as cold moderator, respectively. The cold moderator thickness is 2.2 cm for the liquid hydrogen and 1.7 cm for the solid methane. The results for the three cases show that the cold neutron brightness increases as the thickness of the graphite column increases. When the thickness of graphite column is 40 cm, the cold neutron brightness is ~2 times the obtained value without graphite. The cold neutron brightness reaches a saturated value at about 50 cm graphite thickness. Therefore, the required thickness of graphite column thickness is ~50 cm for all these three cases. However, the brightness increase is very small as the graphite thickness increases from 30 to 50 cm. In addition, the design configuration limits the possible graphite thickness to less than 30 cm to avoid interference with other neutron channels inside the water tank.

The neutron brightness results of Figure 7 and 8 show that para- LH_2 and ortho- LH_2 have same performance when the moderator thickness is 2.2 cm. These results are different from the results of the National Institute of Standards and Technology

(NIST) [3]. For 10-cm graphite column thickness of 10 cm, the neutron flux at the inner surface of the cold moderator sphere and at the end of cold channel are plotted for 100% para-LH₂ and 100% ortho-LH₂ in Figure 10 and 11. For ortho-LH₂, the cold neutron flux at the inner moderator surface is ~2 times the value obtained with para-LH₂. This result is due to the larger scattering cross section of ortho-LH₂ is larger than that of para-LH₂.



Figure 7. Cold neutron brightness as a function of the graphite column thickness with 100% para- LH_2



Figure 8. Cold neutron brightness as a function of the graphite column thickness with 100% ortho-LH₂

At the end of the cold neutron channel, the cold neutron flux from the ortho- LH_2 is slightly lower smaller than that from para- LH_2 . The difference between these results and the corresponding NIST results could be due to the geometry differences. The obtained results are similar to the results of the HFIR cold neutron source [7].



Figure 9. Cold neutron brightness as a function of the graphite column thickness with 100% solid methane



Figure 10. Neutron fluxes at the inner surface of the cold moderator pulp for para-LH $_2$ and ortho-LH $_2$



Figure 11. Neutron fluxes at the end of cold neutron channel for para-LH₂ and ortho-LH₂

III.1.2 Lead shield Thickness in Front of the Cold Neutron Source

Lead material is used to reduce the gamma flux at the end of the cold neutron source channel. The lead neutron absorption is negligible for neutron energy above 10 meV but it increases considerably for cold neutrons with energy less than 10 meV. If the lead is installed inside the cold neutron channel, it will also reduce the cold neutron flux considerably. Therefore, the lead is installed in front of the CNS inside the graphite reflector as shown in Figure 12. In this configuration, the cryogenic heat load is reduced since the gamma heating of the lead shield is removed by the graphite reflector coolant.

MCNPX calculations have been performed to define the lead shield thickness for reducing the gamma flux at the end of neutron channel as much as possible without impacting the CNS performance. The gamma flux at the end of cold neutron channel as a function of the lead shield thickness is shown in Figure 13. In addition, the brightness of the cold neutron source as a function of the lead shield thickness is shown Figure 14. It is observed that the cold neutron brightness is not sensitive to the lead shield thickness. The gamma flux drops exponentially as the shield thickness increases. For the first 5 cm of lead shield, the gamma flux at the end of channel is reduced by a factor of five and it reach a saturated value as the lead shield thickness increases. Therefore, the selected shield thickness is 5.0 cm to minimize the impact on the graphite reflector thickness and simplify the mechanical design. In these set of calculations, 4.2 cm of para-LH₂ is used as cold moderator with 10.0 cm graphite column thickness.

The energy deposition in the cold moderator and the bulb clad is also calculated as a function of the lead shield thickness. The obtained results are given in Table I. The photon heating in the cold neutron source decreases as the lead shield thickness increases. However, the neutron heating increases because the lead neutron absorption is less than that of the graphite reflector. The total nuclear, neutron and photon, heating decreases as the lead shield thickness increases.



Figure 12. CNS design with lead shield



Figure 13. Gamma flux at the end of the cold neutron channel as a function of the lead shield thickness



Figure 14. Cold neutron brightness as a function of the lead shield thickness

Thickness of lead	Neutron Power (W)		γ Power (W)	
shield	Cold moderator	Clad	Cold moderator	Clad
0 cm	0.134	0.0119	0.400	1.100
	(± 0.56 %)	(± 0.29 %)	(± 0.26 %)	(± 0.26 %)
2 cm	0.141	0.0121	0.286	0.735
	(± 0.54 %)	(± 0.30 %)	(± 0.27 %)	(± 0.28 %)
4 cm	0.149	0.0123	0.248	0.635
	(± 0.52 %)	(± 0.29 %)	(± 0.27 %)	(± 0.28 %)
6 cm	0.159	0.0125	0.231	0.593
	(± 0.50 %)	(± 0.29 %)	(± 0.27 %)	(± 0.28 %)
7 cm	0.164	0.0127	0.228	0.585
	(± 0.49 %)	(± 0.28 %)	(± 0.27 %)	(± 0.28 %)
10 cm	0.180	0.0130	0.224	0.574
	(± 0.46 %)	(± 0.28 %)	(± 0.27 %)	(± 0.28 %)

Table I. Energy deposition in the CNS bulbs for different lead shield thickness

III.1.3 Cold Moderator Thickness

In the CNS design, the thickness of the cold moderator is optimized to maximize the cold neutron brightness. MCNPX calculations have been performed as a function of the cold moderator Thickness. The outer radius of the cold moderator sphere fixed at 6.2 cm and the density of LH_2 is 0.07 g/cm³. The solid methane (CH4) density is 0.45 g/cm³, which results in hydrogen atom density of 1.6 times that of the liquid hydrogen. The thickness of the graphite column surrounding the CNS is 10 cm.

The brightness of the cold neutron source below 1 meV is shown in Figure 15 through 17 for ortho-LH₂, para-LH₂, and solid methane as cold moderator, respectively. The MCNPX results are fitted with a polynomial functions using least square method. The optimal thickness for the 100% ortho-LH₂ is ~14 mm and the corresponding thickness for the 100% para-LH₂ is ~36 mm. The difference in the required thickness for the optimum brightness reflects the difference in the scattering cross sections of the two moderators. The optimal thickness for the solid methane is ~12 mm, which is same thickness for 100% ortho-LH₂. However, the optimal neutron brightness from the solid methane is 30% higher than that of the LH₂ due to the higher number density of hydrogen atoms in the solid methane.



Figure 15. Cold neutron brightness as a function of the cold moderator thickness of 100% ortho-LH₂ using single cold neutron source bulb and single neutron channel



Figure 16. Cold neutron brightness as a function of the cold moderator thickness of 100% para-LH₂ using single cold neutron source bulb and single neutron channel



Figure 17. Cold neutron brightness as a function of the cold moderator thickness of 100% solid methane using single cold neutron source bulb and single neutron channel

III.1.4 Cold Neutron Source Bulb Geometry

The optimal thickness of each cold moderator has been determined from the previous analyses. An annular extension is added to the half sphere of the cold moderator to improve the CNS performance, as shown in Figure 18. The blue region represents the cold moderator.



Figure 18. Geometrical configuration of the CNS bulb

Analyses have been performed to define the moderator extension length for optimum brightness using MCNPX model. The outer radius of the half sphere cold moderator is 6.2 cm, and the para-LH₂ moderator is selected with thickness of 3.6 cm. The lead shield thickness is 5 cm is front of the CNS as discussed before. The obtained results are shown in Figure 19.

The cold neutron brightness increases, saturates, and decreases as the moderator extension length of the cold moderator bulb increases. The flat range of the neutron brightness is between 2 and 5 cm. The lower end of this range is the preferred extension value to minimize the cold moderator volume, which reduces the heat load to the cold moderator.



Figure 19. Cold neutron brightness as a function of the extension length of the cold moderator bulb

III.1.5 Cold Moderator Gain

The enhancement of the cold neutron brightness is calculated for the different cold moderators. The optimum thickness is used for each moderator based on the previous results. The gain results are shown in Table II. A significant cold moderator has been achieved compared with the case without cold moderator. These results can be used to select the cold moderator depend the required brightness and the cold neutron energy.

	Brightness of cold neutron (n/cm ² -s-meV-ster)						
limit	void	1.2 cm of ortho- LH ₂	3.6 cm of para- LH ₂	1.2 cm of solid methane			
1 mo//	5.24e+07	3.22e+08	3.59e+08	4.22e+08			
i mev	(±66.46 %)	(±2.37 %)	(±3.85 %)	(±1.98 %)			
5 mo//	1.92e+08	9.02e+08	8.62e+08	1.13e+09			
5 mev	(±18.84 %)	(±0.78 %)	(±2.00 %)	(±0.70 %)			
10 mo\/	3.74e+08	7.11e+08	9.19e+08	7.02e+08			
TO THEY	(±12.09 %)	(±0.85 %)	(±2.66 %)	(±0.81 %)			
100 mo\/	2.89e+08	1.47e+08	6.69e+07	5.79e+07			
TOO THEY	(±3.30 %)	(±1.01 %)	(±2.41 %)	(±0.87 %)			

Table II. Gain of the neutron brightness from different cold moderators

III.2 Single Cold Neutron Source Bulb with Multiple Neutron Channels

A single cold neutron source bulb with multiple cold neutron channels is an attractive design option, which provides the possibility to perform simultaneously different experiments. This design option is shown in Figure 5. The inner radius of the neutron channel is ~5.0 cm and the outer radius of the cold moderator sphere is 12.5 cm. For this design, the parametric studies to define the thickness of the graphite column thickness surrounding the CNS and the lead shield thickness in front of the CNS, which have been performed for the CNS design with a single moderator bulb and a single neutron channel, are not repeated. The previous results from these studies are not expected to change for the current design option. The parametric study of the optimal thickness of cold moderator, which is expected to vary with the geometry, has been repeated for the current design option. Both, liquid hydrogen and solid methane are considered as cold moderator.

III.2.1 Cold Moderator Thickness for the Single Cold Neutron Source Bulb and Multiple Neutron Channels

Again, a parametric study was performed to find the optimal thickness of the cold moderator. A series of MCNPX calculation was carried out as a function of the cold moderator thickness, with the outer radius of the cold moderator sphere fixed at 12.5 cm. The liquid hydrogen density is 0.07 g/cm³, which is the normal density for liquid hydrogen. The corresponding value for cold solid methane is 0.45 g/cm³. The thickness of graphite column surrounding the CNS is 10 cm as discussed before.

As shown in Figure 3, the three cold neutron channels are connected to a single cold neutron source bulb. The central neutron channel is expected to have the highest neutron flux level. The brightness of the cold neutrons below 1 meV in the central

channel is shown in Figure 20 through 22 for ortho-LH₂, para-LH₂ and solid methane respectively. The obtained results are fitted with Polynomials using the least square method to show the obtained trend. The optimum thickness is ~2.2 cm for ortho-LH₂, ~3.8 cm for para-LH₂, and ~1.6 cm for solid methane. These values are ~0.4 cm larger than these obtained for the single cold neutron source with single neutron channel. The results of Figure 20 and 21 show that the cold neutron brightness of the ortho-LH₂ is much higher than that of the para-LH₂ for 2.2 cm cold moderator thickness, which are consistent with the NIST results [3]. In this design option, it should be noted that the geometrical configuration is similar to the NIST geometrical configuration. However, in the previous section of the single cold moderator bulb with single neutron channel, the obtained results were not consistent with the NIST results because of the geometrical differences. This shows that the cold neutron source performance is highly dependent on the geometrical configuration.



Figure 20. Cold neutron brightness from 100% ortho-LH₂ as a function of the cold moderator thickness of single cold neutron source bulb with multiple neutron channels



Figure 21. Cold neutron brightness from 100% para-LH₂ as a function of the cold moderator thickness of single cold neutron source bulb with multiple neutron channels



Figure 22. Cold neutron brightness from 100% methane as a function of the cold moderator thickness of single cold neutron source bulb with multiple neutron channels

III.3 Multiple Cold Neutron Source Bulbs with Multiple Neutron Channels

The geometrical configuration of the multiple cold neutron source bulbs with multiple cold neutron channels is shown in Figure 4 and 5. The geometry of each cold

neutron source bulb and its neutron channel is similar to the first design option of section III.1. This configuration requires less space inside the water tank of the subcritical assembly for multiple cold neutron channels. In addition, different cold moderators and different cold moderator thicknesses can be used to produce the required cold neutron spectrum in each channel. The optimal thickness of the cold moderator is studied since it depends on the geometrical configuration. The interference between the cold neutron channels is analyzed. These analyses were performed for the two geometrical configurations shown in Figure 4 and 5.

III.3.1 Two Cold Neutron Source Bulbs with Two Neutron Channels

In this geometrical option, the size and geometry of the cold neutron source bulbs are the same as those of the single cold neutron bulb with single neutron channel. In addition, the graphite column thickness is 10 cm surrounding the two bulbs and the lead shield thickness is 5 cm in front of the cold neutron source as shown in Figure 23. The centerline of the two neutron channels intersect at the center of the subcritical assembly. The angle between the two centerlines is 16°.

The required cold moderator thickness is defined for the optimum neutron brightness for the same three moderators. The brightness of cold neutrons below 1 meV is shown in Figure 24, through 26. The optimal thickness is about 1.4 cm for ortho- LH_2 , 3.4 cm for para- LH_2 and 1.2 cm for the solid methane. The optimal thickness of the cold moderators is slightly different from that of the design with the single cold neutron source bulb with single neutron channel and the cold neutron brightness is slightly lower.



Figure 23. Geometrical configuration of two cold neutron source bulbs with two cold neutron channels



Figure 24. Cold neutron brightness from 100% ortho-LH₂ as a function of the cold moderator thickness for design with two cold neutron source bulbs and two neutron channels



Figure 25. Cold neutron brightness from 100% para-LH₂ as a function of the cold moderator thickness for design with two cold neutron source bulbs and two neutron channels



Figure 26. Cold neutron brightness from 100% solid methane as a function of the cold moderator thickness for design with two cold neutron source bulbs and two neutron channels

III.3.2 Three Cold Neutron Source Bulbs with Three Neutron Channels

In this design option, the geometry and the dimensions of the cold neutron bulb are the same as before. In addition, the graphite and the lead thickness are kept without change. The optimal cold moderator thickness of this geometry is defined for the three moderators. The geometry of this configuration is shown in Figure 27.



Figure 27. Geometrical configuration of three cold neutron source bulbs with three cold neutron channels

The brightness of cold neutrons below 1 meV is shown in Figure 28 through 30 for the three moderators. The optimal thickness is ~1.6 cm for ortho-LH₂, ~3.6 cm for para-LH₂ and ~1.0 cm for solid methane. Compared to the single cold neutron source bulb, the cold neutron brightness is lower.



Figure 28. Cold neutron brightness from 100% ortho-LH₂ as a function of the cold moderator thickness for design with three cold neutron source bulbs and three neutron channels



Figure 29. Neutron brightness from 100% para-LH₂ as a function of the cold moderator thickness for design with three cold neutron source bulbs and three neutron channels



Figure 30. Neutron brightness from 100% sold methane as a function of the cold moderator thickness for design with three cold neutron source bulbs and three neutron channels



Figure 31. Geometrical configuration of three cold neutron source bulbs with three cold neutron channels and reduced radial graphite thickness

For this configuration, the effect of the radial graphite column length on the neutron brightness is examined for the 100% para-LH₂ cold moderator. The radial graphite length is reduced from 40 to 18 cm as shown in Figure 31, compared with the

configuration shown in Figure 27. The cold moderator thickness is 3.6 cm. The obtained cold neutron brightness is given Table III for the two thicknesses. The reduction in the graphite thickness reduces the cold neutron brightness by less than 10%. However, the design with partial graphite column length simplifies the mechanical design.

Upper Neutron	Brightness of cold neutron (n/cm ² -s-meV-ster)			
Energy, meV	Full graphite column	Partial graphite column		
4	3.26e+08	2.95e+08		
I	(±4.89 %)	(±2.59 %)		
F	7.78e+08	7.11e+08		
5	(±2.25 %)	(±1.85 %)		
10	7.99e+08	7.63e+08		
10	(±2.81 %)	(±2.97 %)		
100	6.06e+07	5.50e+07		
100	(±2.62 %)	(±2.54 %)		

Table III Cold neutron brightness for two different radial graphite lengthwith 100% para-LH2 cold moderator

III.3.3 Neutron Brightness Changes Due to the Use of Multiple Cold Neutron Channels

Analyses were carried out to define the impact of using multiple cold neutron channels on the obtained neutron brightness. Three calculational models are used, single cold neutron source bulb with single cold neutron channel, two cold neutron source bulbs with two cold neutron channels, and three cold neutron source bulbs with three cold neutron channels as shown in Figure 32. The geometry and the dimensions of the cold neutron bulbs are the same. The cold moderator is 100% para-LH₂ and its thickness is 3.6 cm.

The cold neutron brightness is shown in Table IV for the three configurations. The change in the neutron brightness is ~10% relative to the single cold neutron source bulb with single neutron channel. The extra capability from the multiple cold neutron channels over compensate for this small variation in the cold neutron brightness.



Table IV. (Cold neutron source	e brightness for	multiple cold ne	utron channels
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Uppor	Cold neutron Brightness (n/cm ² .s.meV.ster)						
energy	Single CNS and single	Two CNS and two channels		Three CNS and three channels			
	channel	Channel 1	Channel 2	Channel 1	Channel 2	Channel 3	
1	3.59e+08	3.19e+08	3.16e+08	3.25e+08	3.04e+08	3.07e+08	
1	(±3.85 %)	(±2.52 %)	(±3.36 %)	(±4.89 %)	(±7.82 %)	(±2.59 %)	
F	8.62e+08	8.10e+08	7.83e+08	7.78e+08	7.17e+08	7.74e+08	
S	(±2.00 %)	(±2.21 %)	(±2.08 %)	(±2.25 %)	(±2.09 %)	(±2.21 %)	
10	9.19e+08	8.28e+08	7.91e+08	7.99e+08	7.86e+08	7.71e+08	
10	(±2.66 %)	(±2.66 %)	(±2.53 %)	(±2.81 %)	(±3.08 %)	(±2.65 %)	
100	6.69e+07	6.24e+07	5.93e+07	6.06e+07	5.57e+07	5.83e+07	
	(±2.41 %)	(±2.36 %)	(±2.34 %)	(±2.62 %)	(±2.70 %)	(±2.44 %)	

IV Energy Deposition in the Cold Moderator

In the previous section, different cold neutron source designs have been studied to define the neutron brightness. In addition, the nuclear energy deposition in the cold moderator has been calculated to define the size of cryogenic cooling system. The optimal designs determined in the previous section have been used. The energy deposition in the cold neutron bulbs for the configurations shown in Figure 2, 4, and 5 are given in Table V for para-LH₂, ortho-LH₂ and solid methane cold moderators. The optimal thickness of each cold moderator is used. In all the configurations, 5 cm of lead shield is used in front of the cold neutron source.

The results show that the photon heating is factor of 5 to 10 larger than the neutron heating. Such result is expected since the neutron energy is very low relative to the photon energy. Analyses have been performed to determine the impact of the electron energy on the cold neutron source parameters. All the previous analyses used 100 KW electron beam with 100 MeV electrons. Previous work showed that the neutron yield and neutron flux level is not sensitive to the electron energy in the range of 100 to 200 MeV [1]. However, as the electron energy increases, the energy of the generated photons increases. The analyses of the cold neutron source with single moderator bulb and single neutron channel has been analyzed with 200 MeV electrons to compare with 100 MeV electrons. The lead shield thickness is 5 cm and the para-LH₂ moderator thickness is 3.6 cm. The comparison of the results is given in table VIII where is shows an insignificant effect.

Cold moderator material	Cold moderator thickness, cm	Cold moderator mass, g	Neutron brightness below 1meV, n/cm ² ·s·meV·ster	Neutron heating, W	Photon heating, W
Para-LH ₂	3.6	71.718	3.59e+08 (±3.85 %)	0.158 (±0.51 %)	0.826 (±0.28 %)
Ortho-LH ₂	1.2	33.296	3.24e+08 (±2.34 %)	0.098 (±0.50 %)	0.918 (±0.28 %)
Solid methane	1.2	215.530	4.36e+08 (±1.95 %)	0.138 (±0.51 %)	1.350 (±0.28 %)

Table V. Nuclear energy deposition in the cold neutron source configuration with single moderator bulb and single neutron channel

Table VI. Nuclear energy deposition in the cold neutron source configuration with two moderator bulbs and two neutron channels

Cold moderator material	Cold moderator thickness, cm	Cold moderator mass, g	Neutron brightness below 1meV, n/cm ² ·s·meV·ster	Neutron heating, W	Photon heating, W
para-LH₂	3.4	139.465	3.22e+08 (±2.52 %)	0.336 (±0.39 %)	2.189 (±0.26 %)
ortho-LH ₂	1.4	75.685	3.05e+08 (±2.43 %)	0.232 (±0.38 %)	2.278 (±0.26 %)
solid methane	1.2	431.06	3.88e+08 (±2.05 %)	0.297 (±0.39 %)	3.113 (±0.26 %)

Table VII. Nuclear energy deposition in the cold neutron source configuration with three moderator bulbs and three neutron channels

Cold moderator material	Cold moderator thickness, cm	Cold moderator mass, g	Neutron brightness below 1meV, n/cm ² ·s·meV·ster	Neutron heating, W	Photon heating, W
para-LH ₂	3.6	215.154	3.26e+08 (±4.89 %)	0.506 (±0.36 %)	3.397 (±0.26 %)
ortho-LH ₂	1.6	126.364	2.94e+08 (±2.43 %)	0.369 (±0.35 %)	3.578 (±0.26 %)
solid methane	1.0	552.963	3.70e+08 (±2.36 %)	0.405 (±0.32 %)	4.520 (±0.26 %)

Table VIII. Comparison of the cold neutron source parameters for 100 KW electron beam with 100 and 200 MeV electron energy for cold neutron source configuration with single moderator bulb and single neutron channel

Design parameter	100 MeV electron energy	200 MeV electron energy
Neutron brightness below 1.0 meV, n/cm ² ·s·meV·ster	3.59e+08 (±3.85 %)	3.46e+08 (±2.36 %)
Neutron heating, W	0.158 (±0.51 %)	0.174 (±0.50 %)
Photon heating, W	0.826 (±0.28 %)	0.836 (±0.27 %)

V Summary

This study examined different cold neutron source configurations for the KIPT neutron source facility. Optimal performance parameters were defined for different cold moderators and geometrical configurations. The design configuration with three cold moderator bulbs and three neutron channels is the preferred option. It provides flexibility for using different cold moderator materials and three cold neutron channels. In addition, it occupies a small volume relative to the other configurations. Graphite column and lead shield are required to enhance the performance of the cold neutron source.

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Nuclear Engineering Division

Argonne National Laboratory 9700 South Cass Avenue, Bldg. 208 Argonne, IL 60439-4842

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